

School of Civil Engineering

FACULTY OF ENGINEERING



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# Centre for Infrastructure Materials at the University of Leeds

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# Construction products

## 4.5% of UK GDP (£50B)



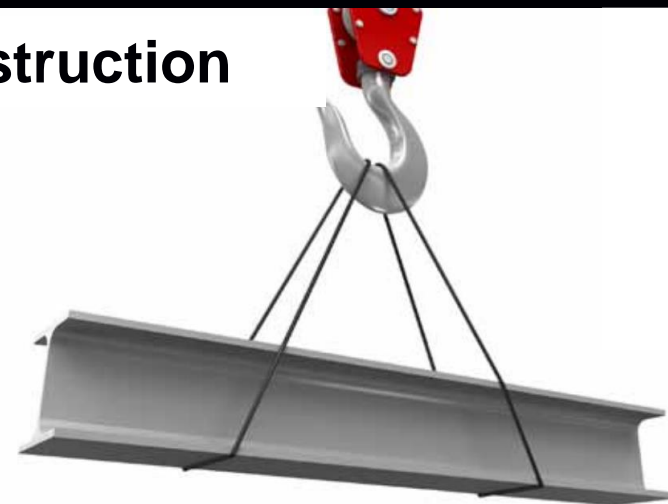
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- 4.0 Bt cement
- >10 Bt concrete
- ~1.0 Bt steel
- 55 Mt aluminium
- 45 Mt glass
- 5.3 M m<sup>3</sup> timber
- ~20% GHG.
- Increased urbanisation particularly in global south.
- Offers opportunities, but also requires a need to think smarter.

## Steel in Construction

Infrastructure  
150 Mt  
14%

For infrastructure: 24% of steel is in structural sections; 54% is reinforcing bars; 6% is hot rolled train rails (providing a strong, wear and fatigue resistant contact surface); 16% is in pipes formed by welding rolled steel, with high corrosion and fatigue resistance, and high strength to resist internal pressure and installation stresses.



Buildings  
433 Mt  
42%

25% of the steel in buildings is in structural sections, mainly hot rolled sections but also some welded plate. Sections form a strong, stiff structural frame. 44% is in reinforcing bars, adding tensile strength and stiffness to concrete. Steel is used because

it binds well to concrete, has a similar thermal expansion coefficient and is strong and relatively cheap. 31% is in sheet products such as cold-formed purlins for portal frame buildings and as exterior cladding.

Roads and rail  
107 Mt  
18%

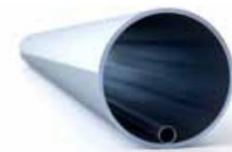
Transport networks require steel for bridges, tunnels and rail track and for constructing buildings such as stations, ports and airports. 60% of steel-use in this application is as rebar and the rest is sections and rail track.



## Steel in Infrastructure

Utilities (fuel, water, power)  
43 Mt  
7%

Underground pipelines distribute water to and from houses, and distribute gas to final consumers. These pipes use just over half of the steel in this category and the rest is mainly rebar for associated constructions including power stations and pumping houses.



# Centre for Infrastructure Materials at Leeds



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## Aim to improve whole-life performance of infrastructure materials

- Lab-scale and large-scale accelerated exposure facilities
- Field exposure site
- Geo-energy facilities
- Dynamic structural monitoring
- Infrastructure robotics



# Accelerated ageing chambers



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## Lab-based chambers:

- Small samples
- Controlled environments
- Standard test methods
- Bespoke systems for combined effects



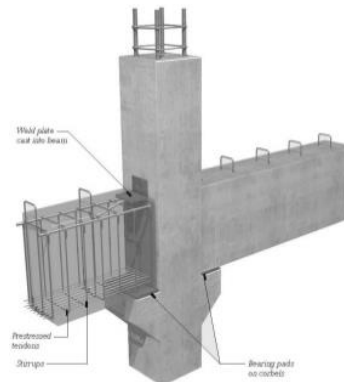
450 Ltr CCT Chamber



1000 Ltr CCT Chamber

## Large Exposure Chamber

- Real-sized elements.
- Combined loading and exposure



# Dedicated advanced characterisation facilities



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Solid state NMR spectrometer



X-ray microtomography



Environmental scanning electron microscope



# Field site



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- Long-term exposure facilities
- Fully equipped with meteorological monitoring
- Exposed and sheltered racks
- Designed for a range of materials

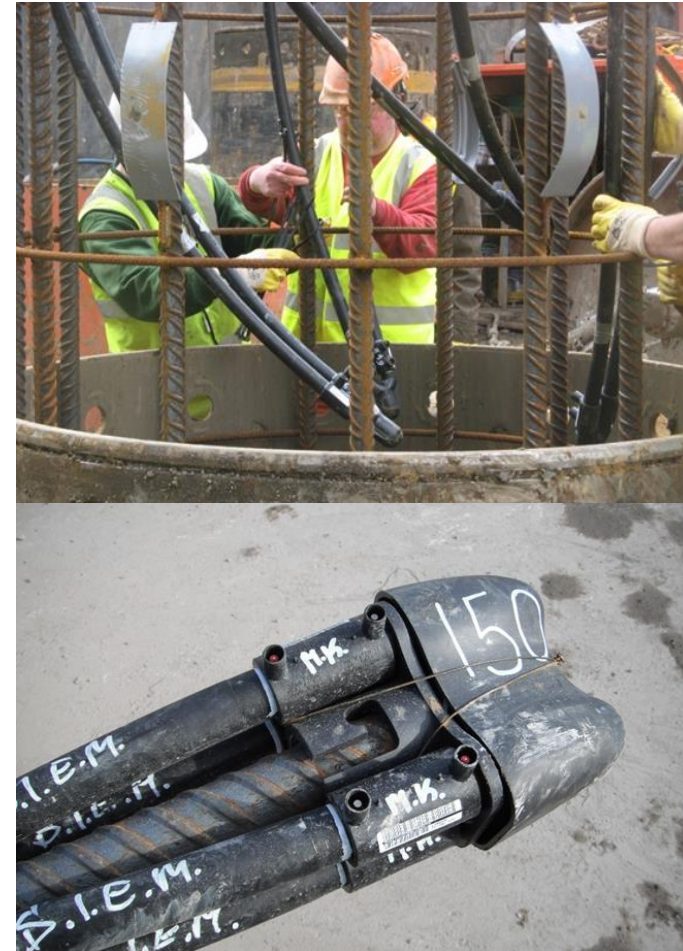


# Geo-Energy Facilities\*



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- A space for construction of novel ground heat exchangers
- An energy test pile
- A ground heat exchanger heating and cooling system
- Distributed temperature sensing system (fibre optic analyser and associated equipment)
- Thermal testing and monitoring, including for weather conditions, ground temperatures, moisture conditions, and thermal properties



\* to be completed

# Full/Laboratory-Scale, Multi-Use Dynamic Monitoring



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Multi-Camera Displacement  
Measurement System



Radar-Interferometry Displacement  
Measurement System



Vibration Monitoring  
and Excitation System





# Infrastructure Robotics



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## Institute of Design, Robotics and Optimisation

- Range of flying and crawling robots.
- Hyperspectral camera
- Allow non-invasive monitoring of infrastructure.
- Reduced costs, reduced disruption, improved H&S

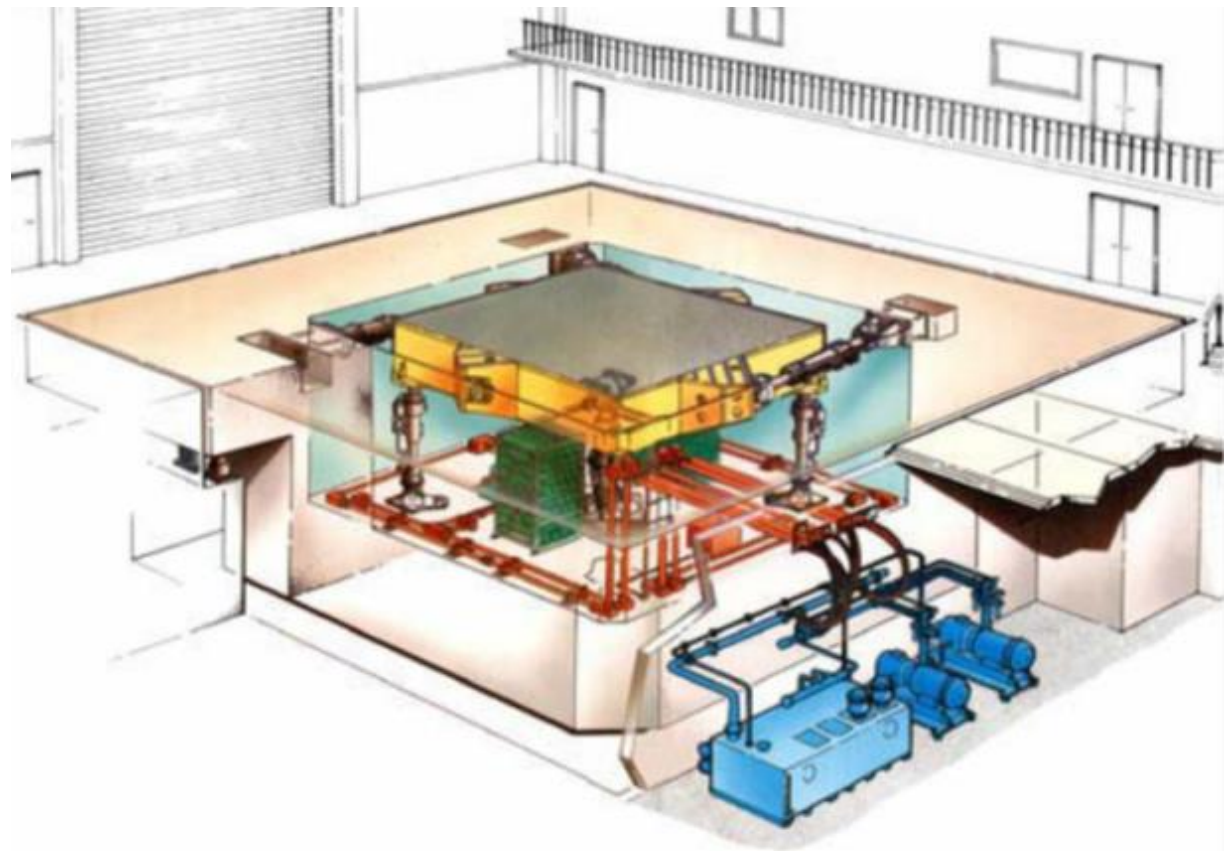


# Multi-Axis Shake Table (MAST)



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- £1.1 M
- 3 m x 3 m
- 6 DOFs
- $\pm 150$  mm
- 50 kN payload<sup>(1.5 g)</sup>





Thank you for your attention!

See me for more information

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